



AlCrNX Coated-Plain Shank



AlCrNX Coated-Weldon Shank

Variable Index, 5-Flute, Square & Corner Radius, 38° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AlCrNX Coated	
						Plain Shank Part #	Weldon Shank Part #
3/4	.7500	1-5/8	4	.030	3/4	REV5263	REV5264
3/4	.7500	1-5/8	4	.060	3/4	REV5265	REV5266
3/4	.7500	1-5/8	4	.090	3/4	REV5267	REV5268
3/4	.7500	1-5/8	4	.120	3/4	REV5269	REV5270
3/4	.7500	2-1/4	5	—	3/4	REV5499	REV5500
3/4	.7500	2-1/4	5	.030	3/4	REV5271	REV5272
3/4	.7500	2-1/4	5	.060	3/4	REV5273	REV5274
3/4	.7500	3	6	—	3/4	REV5505	REV5507
3/4	.7500	3	6	.030	3/4	REV5275	REV5276
3/4	.7500	3	6	.060	3/4	REV5277	REV5278
3/4	.7500	4	7	—	3/4	REV5506	REV5508
3/4	.7500	4	7	.030	3/4	REV5279	REV5280
3/4	.7500	4	7	.060	3/4	REV5281	REV5282
1	1.0000	2	4	—	1	REV5515	REV5516
1	1.0000	2	4	.030	1	REV5283	REV5284
1	1.0000	2	4	.060	1	REV5285	REV5286
1	1.0000	2	4	.090	1	REV5287	REV5288
1	1.0000	2	4	.120	1	REV5289	REV5290
1	1.0000	2-1/4	5	—	1	REV5519	REV5520
1	1.0000	2-1/4	5	.030	1	REV5291	REV5292
1	1.0000	2-1/4	5	.060	1	REV5293	REV5294
1	1.0000	3	6	—	1	REV5525	REV5527
1	1.0000	3	6	.030	1	REV5295	REV5296
1	1.0000	3	6	.060	1	REV5297	REV5298
1	1.0000	4-1/4	7	—	1	REV5526	REV5528
1	1.0000	4-1/4	7	.030	1	REV5299	REV5300
1	1.0000	4-1/4	7	.060	1	REV5301	REV5302

Tolerances	Diameter	Shank	Radius
1/8" - 1/2"	+0.000, -0.002	-0.0001, -0.0004	+0.001, -0.001
5/8" - 1"	+0.000, -0.003	-0.0001, -0.0004	+0.001, -0.001



Speeds & Feeds page 197.